

TWO COLOURS



ONE DIRECTION

Polyethylene
TIPELIN 7700M

Bimodal HDPE for pipe and fittings

Description

TIPELIN 7700M is a natural, high density polyethylene copolymer (with butene-1 as comonomer) grade. The product shows excellent mechanical properties and environmental stress crack resistance (ESCR). The grade contains antioxidant and acid scavenger.

Applications

TIPELIN 7700M is recommended for pipes, sheet manufacturing and injection moulded fittings.

TIPELIN 7700M is suitable for food contact and complies with Food Contact Regulations. The product also complies with Drinking Water Regulations according to the German KTW requirements.

Properties

	Test method	Unit	Typical value
Melt Mass-Flow Rate (MFR) (190 °C /5.0 kg)	ISO 1133	g/10 min	0.3
Density (23 °C) *	ISO 1183	kg/m ³	948
Tensile Strength at Yield *	ISO 527-1,2	MPa	25
Tensile Strain at Yield *	ISO 527-1,2	%	13
Tensile Strength at Break *	ISO 527-2	MPa	30
Tensile Strain at Break *	ISO 527-1,2	%	1200
Flexural Modulus *	ISO 178	MPa	1300
IZOD Impact Strength (notched, 23 °C) *	ISO 180/1A	kJ/m ²	22,5
Vicat Softening Temperature *	ISO 306/A 120	°C	124
Shore D Hardness *	ISO 868	-	63
ESCR F50 B (10% Igepal CO-630) *	ASTM D 1693	h	> 1000
OIT (200 °C) *	EN 728	min	> 120

Typical properties, not to be used as specification.

* Average mechanical property values of several measurements carried out on standard pressed specimens (ISO 293) conditioned at room temperature (ISO 291).

TIPELIN TIPOLEN TIPPLEN TATREN BRALEN

The joint product portfolio of TVK and Slovnaft Petrochemicals provide infinite opportunities

MEMBERS OF THE MOL GROUP



Slovnaft
PETROCHEMICALS



Processing

TIPELIN 7700M can be used in conventional pipe and sheet extrusion machines. Recommended processing temperature 190-210 °C.

Storage and Handling

Pellets are packed in 25 kg PE-LD bags and transported on stretch-wrapped pallets at load of polymer 1375 kg. Heat treated pallets are available as well. Transportation in a road silo or rail silo is also available. For more detailed information please contact Sloznaft Petrochemicals and TVK sales representative.

Since polyethylene is a combustible substance, the fire safety rules applicable for combustible materials in warehouses and store rooms should be observed.

If polymer is stored in conditions of high humidity and fluctuating temperatures, then atmospheric moisture can condense inside the packing. If it happened, it is recommended the pellets to be dried before use. During the storage polyethylene should not be exposed to UV radiation. Producer does not take responsibility for any damages caused by adverse storage.

REACH Statement

Polymers are exempt of REACH registration. However their raw materials which mean monomers, catalysts and most additives have been pre-registered. SPC/TVK is committed to fully respect this new legislation and will only use REACH compliant raw materials. At this point in time SPC/TVK polyethylenes TIPELIN do not contain any substances specifically identified as SVHC at levels greater than 0.1%.

Safety

See MSDS.

Recycling

Polyethylene resins are suitable for recycling using modern recycling methods.

In-house production waste should be kept clean to facilitate direct recycling.

Disclaimer

The information provided in this publication has been compiled to the best of our present knowledge. However, in view of the various applications of polyethylene resins and the equipments used, the processing conditions may differ.

The recommendations and data herein are to be construed as informatory only and do not relieve users from carrying out their own tests and experiments prior to processing in order to check suitability for a specific use. It is the responsibility of those to whom we supply our products to ensure that any proprietary rights and existing laws and legislation are observed. Our products are under continuous development, therefore we reserve the right to change the information presented in this brochure at our own discretion.

The REACH statement herein does not constitute legal advice. The REACH statement is provided for informational purpose only.

TIPELIN TIPOLEN TIPPLEN TATREN BRALEN

The joint product portfolio of TVK and Sloznaft Petrochemicals provide infinite opportunities

MEMBERS OF THE MOL GROUP



MANUFACTURER

TVK Plc.
Polymer Business Unit
H-3581 Tiszaújváros,
P.O. Box: 20
Hungary
Internet: <http://www.tvk.hu>
E-mail: tvkinfo@tvk.hu

CUSTOMER SERVICE

TVK Plc.
Polymer Marketing and Sales
Customer Service
H-3581 Tiszaújváros,
P.O. Box: 20
Hungary
Fax: + 36 49 521-186
E-mail: customerservice@tvk.hu

Customer service for PE

Telephone: + 36 49 521-367, + 36-80 204-249,

Customer service for PP

Telephone: + 36 49 522-013, + 36-80 204-248

SALES ORGANIZATION

TVK Plc.
Polymer Marketing and Sales Department
H-3581 Tiszaújváros,
P.O. Box: 20
Hungary
Telephone: +36 49 521-355
Fax: +36 49 522-410
E-mail: polymersales@tvk.hu

TIPELIN TIPOLEN TIPPLEN TATREN BRALEN

The joint product portfolio of TVK and Slovnaft Petrochemicals provide infinite opportunities

MEMBERS OF THE MOL GROUP



TVK Inter-Chemol GmbH.

Felnerstrasse 5.
D-60322 Frankfurt am Main
Germany
Telephone: +49 69 154 04 12
Fax: +49 69 154 04 41
E-mail: gaboragoston@tvkic.de

TVK Italia S.r.L.

Via P. Teulié 1.
I-20136 Milano
Italy
Telephone: +39 02 58 30 5523
Fax: +39 02 58 30 3492
E-mail: tvkitaly@energy.it

TVK-France

182 Avenue Charles DeGaulle
F-92200 Neuilly-sur-Seine
France
Telephone: +33 14 745 63 60
Fax: +33 14 745 45 10
E-mail: kacsandi@free.fr
tvk.france@orange.fr

TVK Ukraine

04128 Kiev
ul. Tupoleva, 19, office 303
Telephone: +380 44 374 00 80
Fax: +380 44 374 00 90
E-mail: office@tvkukraine.eu

TVK Polska Sp. z o.o.

ul. Wawozowa 23/12
PL 02-796 Warszawa
Poland
Telephone: +48 22 545 70 70
Fax: +48 22 545 70 60
E-mail: tvkpolska@tvkpolska.pl
www.tvkpolska.pl

MOL- Austria Handels GmbH.

Gartenbaupromenade 2/6
A-1010 Wien
Austria
Telephone: +43 1 515 991 120
+43 1 515 991 121
Fax: +43 1 513 37 55 1120
+43 1 513 37 55 1121
E-mail: JHauk@MOL.hu

SC. MOL Romania P.P. SRL

Str. Danielopolu 4-6
ET2 Sector 1 Cod 014 134
Bucuresti, Romania
Telephone: +40 21 204 85 00
+40 21 204 85 02
Fax: +40 21 232 10 59
E-mail: ematei@molromania.ro
petchem@molromania.ro

Other European Countries

H-3581 Tiszaújváros
P.O.B. 20.
Telephone: +36 49 52 21 18
Fax: +36 49 52 24 10
E-mail: plokai@tvk.hu

February 2010

TIPELIN TIPOLEN TIPPLEN TATREN BRALEN

The joint product portfolio of TVK and Slovnaft Petrochemicals provide infinite opportunities

MEMBERS OF THE MOL GROUP



Slovnaft
PETROCHEMICALS

