

TWO COLOURS



ONE DIRECTION

Polyethylene  
**BRALEN FB 3-33**  
Film grade

\*\*\*\*\*

### Description

**BRALEN FB 3-33** is a film grade of low density polyethylene. It contains slip, antiblocking, antistatic agents and antioxidant.

### Applications

**BRALEN FB 3-33** is designed for production of thin slip films for automatic packaging.

Recommended film thickness for this grade is 0,020 - 0,06 mm.

### Properties

	Test method	Unit	Typical value
MFR (190 °C /2.16 kg)	ISO 1133	g/10 min	2,9
Density (23°C) *	ISO 1183-2	kg/m <sup>3</sup>	919
Tensile strength at break (MD/TD) **	ISO 527-1,3	MPa	21/16
Tensile strain at break (MD/TD) **	ISO 527-1,3	%	300/500
Dart drop **	ISO 7765-1	g	90
Haze **	ISO 14 782	%	8
Vicat softening temperature *	ISO 306	°C	94
Shore D hardness *	ISO 868	-	40
Slip agent content	internal	%	0,06
Antiblocking agent content	internal	%	0,1

\* Typical properties, not to be used as specification. Average mechanical property values of several measurements carried out on standard injection-moulded test specimens prepared in accordance with ISO 1872-2.

\*\* Properties on film in M.D./T.D. - thickness of 0,07 mm (MFR=0,35g/10min) and 0,04 mm (MFR more then 0,35g/10min), blow up ratio 2,5:1

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## Processing

**BRALEN FB 3-33** can be used in conventional extrusion machines. Recommended processing temperatures are 150-165 °C.

## Storage and Handling

Pellets are packed in 25 kg PE-LD bags and transported on shrink-wrapped pallets at eligible load of polymer 1250 or 1375 kg. Heat treated pallets are available as well. Transportation in a road silo or rail silo is also available. For more detailed information please contact Sloznaft Petrochemicals and TVK sales representative.

Since polyethylene is a combustible substance, the fire safety rules applicable for combustible materials in warehouses and store rooms should be observed.

If polymer is stored in conditions of high humidity and fluctuating temperatures, then atmospheric moisture can condense inside the packing. If it happened, it is recommended the pellets to be dried before use. During the storage polyethylene should not be exposed to UV radiation. Producer does not take responsibility for any damages caused by adverse storage.

## REACH Statement

Polymers are exempt of REACH registration. However their raw materials which mean monomers, catalysts and most additives have been pre-registered. SPC/TVK is committed to fully respect this new legislation and will only use REACH compliant raw materials. At this point in time SPC/TVK polyethylene BRALEN/TIPOLEN, do not contain any substances specifically identified as SVHC at levels greater than 0.1 %.

## Safety

See MSDS.

## Recycling

Polyethylene resins are suitable for recycling using modern recycling methods.

In-house production waste should be kept clean to facilitate direct recycling.

## Disclaimer

The information provided in this publication has been compiled to the best of our present knowledge. However, in view of the various applications of polyethylene resins and the equipment used, the processing conditions may differ.

The recommendations and data herein are to be construed as informational only and do not relieve users from carrying out their own tests and experiments prior to processing in order to check suitability for a specific use. It is the responsibility of those to whom we supply our products to ensure that any proprietary rights and existing laws and legislation are observed. Our products are under continuous development, therefore we reserve the right to change the information presented in this brochure at our own discretion.

The REACH statement herein does not constitute legal advice. The REACH statement is provided for informational purpose only.

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**MANUFACTURER**

Slovnaft Petrochemicals, s.r.o.  
Vlčie hrdlo 4846  
824 12 Bratislava  
Slovak Republic

Internet: <http://www.slovnaft.sk>

E-mail: [info@slovnaft.sk](mailto:info@slovnaft.sk)

**CUSTOMER SERVICE**

Slovnaft Petrochemicals, s.r.o.  
Polymer Marketing and Sales

Telephone: + 421 2 4055 6836, + 421 2 4055 6941

Fax: + 421 2 5859 9825

E-mail: [jana.moncekova@petchem.sk](mailto:jana.moncekova@petchem.sk)  
[zuzana.kramarova@petchem.sk](mailto:zuzana.kramarova@petchem.sk)

**SALES ORGANIZATION**

Slovnaft Petrochemicals, s.r.o.  
Polymer Marketing and Sales  
Vlčie hrdlo 4846  
824 12 Bratislava  
Slovak Republic

Telephone: + 421 2 5859 7515, + 421 2 5859 7682

Fax: +421 2 5859 7224

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**TVK**

**TVK Inter-Chemol GmbH.**  
Felnerstrasse 5.  
D-60322 Frankfurt am Main  
Germany  
**Telephone:** +49 69 154 04 12  
**Fax:** +49 69 154 04 41  
**E-mail:** [gaboragoston@tvkic.de](mailto:gaboragoston@tvkic.de)

**TVK Italia S.r.L.**  
Via P. Teulíe 1.  
I-20136 Milano  
Italy  
**Telephone:** +39 02 58 30 55 23  
**Fax:** +39 02 58 30 34 92  
**E-mail:** [tvkitaly@energy.it](mailto:tvkitaly@energy.it)

**TVK-France**  
182 Avenue Charles De Gaulle  
F-92200 Neuilly sur Seine  
France  
**Telephone:** +33 14 745 63 60  
**Fax:** +33 14 745 45 10  
**E-mail:** [kacsandi@free.fr](mailto:kacsandi@free.fr)  
[tvk.france@orange.fr](mailto:tvk.france@orange.fr)

**TVK Ukraine**  
04128 Kiev  
ul. Tupoleva 19, office 303  
**Telephone:** +380 44 374 00 80  
**Fax:** +380 44 374 00 90  
**E-mail:** [office@tvkukraine.eu](mailto:office@tvkukraine.eu)

**TVK Polska Sp. z o.o.**  
ul. Wawozowa 23/12  
PL 02-796 Warszawa  
Poland  
**Telephone:** +48 22 545 70 70  
**Fax:** +48 22 545 70 60  
**E-mail:** [tvkpolska@tvkpolska.pl](mailto:tvkpolska@tvkpolska.pl)  
[www.tvkpolska.pl](http://www.tvkpolska.pl)

**MOL- Austria Handels GmbH.**  
Gartenbaupromenade 2/6  
A-1010 Wien  
Austria  
**Telephone:** +43 1 515 991 120  
+43 1 515 991 121  
**Fax:** +43 1 513 37 55 1120  
+43 1 513 37 55 1121  
**E-mail:** [JHauk@MOL.hu](mailto:JHauk@MOL.hu)

**SC. MOL Romania P.P. SRL**  
Str. Danielopolu 4-6  
ET2 Sector 1 Cod 014 134  
Bucuresti, Romania  
**Telephone:** +40 21 204 85 00  
+40 21 204 85 02  
**Fax:** +40 21 232 1059  
**E-mail:** [ematei@molromania.ro](mailto:ematei@molromania.ro)  
[petchem@molromania.ro](mailto:petchem@molromania.ro)

**Other European Countries**  
H-3581 Tiszaújváros  
P.O.B. 20.  
**Telephone:** +36 49 52 21 18  
**Fax:** +36 49 52 24 10  
**E-mail:** [plokai@tvk.hu](mailto:plokai@tvk.hu)

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